





# THE PACKAGE PRINTING PLATFORM

#### CREATING NEW POSSIBILITIES

Varyflex V2 is a narrow and mid-web packaging printing press whose core is made of a unique platform concept designed to combine a wide set of printing and finishing technologies for added-value results in one single pass.

Varyflex V2 features servo-driven **printing modules**: UV, water base or solvent base flexo unites, Offset by sleeves. Movable gravure and rotary screen can be easily combined in unique tailor-made solutions. Diverse **finishing and converting modules** can be integrated in-line to increase the versatility of the press and confer high value to the final product.



# ONE PLATFORM FOR ENDLESS SOLUTIONS IN PACKAGING PRINTING AND CONVERTING

The Varyflex V2 line holds the authentic concept of mid-web printing platform, **for high performance results in the production of premium labels, flexible packaging**, folding carton and many special applications, on a wide variety of substrates such as plastic films, laminates, aluminum and light carton up to 600 micron.

#### **APPLICATIONS**

**SELF-ADHESIVE LABELS** 

**WET-GLUE LABELS** 

MULTI-LAYER LABELS

WRAPAROUND LABELS

SHRINK SLEEVES

LIDS

TAGS & TICKETS

1ML

FLEXIBLE PACKAGING

**LAMITUBES** 

**POUCHES & SACHETS** 

FOLDING CARTONS

PAPER CUPS

**BLISTERS** 

SPECIAL APPLICATIONS





# VARYFLEX IS THE ANSWER TO YOUR PACKAGING

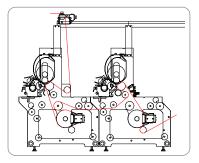
Varyflex V2 modular design allows combining and implementing in-line, with no limitations, **different printing technologies**, as well as **special finishing applications and converting units**, to always get to the final product in one single passage.

**Varyflex V2 multi-function technology** allows for the extreme customization of each machine configuration, providing the capability to enhance the product portfolio and be competitive in every market sectors.



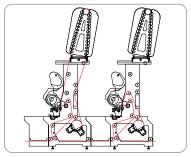
#### THE HIGHEST EXPRESSION OF FLEXO

OMET Varyflex V2 is the first printing press ever to introduce **100% Gearless Direct-Drive sleeve technology**, which has become the benchmark of the industry and the purest example of real innovation.



**FLEXO CONFIGURATION** 

UV/UV LED front and reverse



VERTICAL FLEXO CONFIGURATION

Hot Air and dual UV/UV LED



#### PREMIUM PRINTING QUALITY

Sturdy and extremely precise unit with 3 independent motors on printing mandrel, anilox and impression cylinder to assure the **best tension control and register stability** with any machine configuration.

OMET Gearless technology together with Anti-Bounce capability ensures the **purest quality**, eliminating backlash problems up to the maximum production speeds of 250 m/min.

#### **WIDEST FUNCTIONALITY**

Every flexo unit features **high accessibility and operability**: the inking section is on removable sliding trolley to provide quick cleaning and easy change of anilox roll and doctor blade.

Both vertical and standard flexo groups have the possibility to be configured with different curing systems, UV, UV LED or Hot Air, as well as **special curing combinations** to meet the needs of customised applications.





#### MAIN FEATURES

## ADVANCED AUTOMATION



**Automatic printing registration adjustment** and control based on a single or multiple camera scanning system. **Vision** and **Multivision systems** can control both machine and cross side of each single printing unit, getting the machine ready to print in no time and drastically reducing the start-up waste.

# PLATFORM CONCEPT



Thanks to its complete flexibility, Varyflex V2 can be designed and **configured according to customer's necessities**. It assures the highest flexibility in choosing the most suitable configuration thanks to interchangeable units for UV, water-base and solvent-base flexo printing, rotary silk-screen, rotogravure, cold and hot foil.

#### MULTI-PROCESS TECHNOLOGY



Varyflex V2 **modular design** allows combining and implementing in-line with no limitations different printing technologies, as well as special finishing applications, converting units and final deliveries. You can **get the best out of each technology** and obtain exclusive results without a second pass or any off-line process.



#### CUSTOMIZED SOLUTIONS

The Varyflex V2 platform responds to customers' most specific needs. It is the only machine on the market whose **configuration is totally developed at the customer's discretion, based on the characteristics of the final application**. OMET has delivered more than 100 different Varyflex machines through the years, with unique peculiarities that made every single press one of a kind, **creating a consistent competitive advantage** on the market.













# PRINTING TECHNOLOGIES COMBINATION



#### **FLEXO**

Flexography offers the best balance between high quality output and extreme flexibility on substrates, inks and curing. Flexo units can be easily integrated with many finishing and converting options and other printing technologies to create complex hybrid configurations. Varyflex V2 features modular flexo units that can configured for UV or UV LED printing, for vivid and brilliant output, but also for water-based and solvent-based printing, especially required in food.



#### **OFFSET by SLEEVE**

The newly designed Offset print unit provides the best performance in the production of **high-end flexible packaging**, **premium labels and special applications**. Offset is the ideal technology when it comes to print fine details, high quality graphics and when low ink lay-down is required. Thanks to the **patented Sleeve technology and the Easy Sleeve Format Change system**, the offset unit by OMET offers also the benefits of a convenient solution for short and medium runs, providing **lower cost of equipment and quicker changeover time** compared to other printing technologies.



#### **ROTOGRAVURE**

The rotogravure unit allows printing consistent solid backgrounds, special metallic inks and insert special finishing applications that would normally require a second pass, carrying out **more packaging processes in one single passage**. The rotogravure unit designed by OMET can be used with a wide range of substrates, from cardboard to labels and it is explosion-proof and compliant with the international standards in use. The group is **movable and ergonomic**, thus can be **inserted in-line in any position or sequence**, according to the production requirements.

#### FINISHING & CONVERTING



#### Cold foil

Cold foil unit interchangeable in-between flexo units



#### **Hot Stamping**

Rotary or flatbed inline servo driven hot stamping system for special metallic effects



#### Converting

Rotary in-line systems for embossing, die-cutting, creasing and sheeting



#### **Varnishing**

Extended web path for in-line UV gloss or matte vernish, special coatings and Soft Touch effects



#### Multi-Layers

In-line lamination of different substrates for the production of multi-layer labels, booklets and coupons



#### Reverse Printing

Reverse printing capability without the need for turning bar device or special adaptations



#### Rotary Silk-Screen

Interchangeable unit for high converage and think layer printing embellishment for special relief effects



#### Cold Seal & Hot Melt

In-line Cold Seal and Hot Melt processes used for special glue application mainly in food packaging production



#### Hologram Transfer

In-line integration for special hologram effects and anti-counterfeiting elements, with foil-saver technology, movable inbetween printing units

#### IN-LINE LAMINATIONS

**UV** lamination

Solventless lamination

Solvent-base and water-base lamination

M-PET lamination



#### DRYING & CURING SYSTEMS

Varyflex V2 offers an extensive range of Hot Air drying and UV curing systems suiting any customer's application and necessity, including **extended vertical path** for heavy coatings, **customized dryers** and specific combinations with **single or multiple UV lamps**.

Customers are always guided through the choice for the most suitable drying system:

#### **HOT AIR**





A - shape



Y - shape



U - shape



L - shape



#### UV & UV LED





#### SLITTING & DELIVERY SYSTEMS

Different typologies of slitting systems can be integrated in-line into the converting section: shear cut, pressure cut, razor cut and underscoring assembly, as well as **Flying Cut system**. This variable repeat cross cutting unit features servo driven rotating cylinders that perform a synchronized progressive and accurate shear cut independently from the slitting repeat, increasing productivity in both short and long runs.

Varyflex V2 can be configured with 3 maindelivery options: **Roll-to-Roll** as the standard solution, **Roll-to-Blank** for special products like in-mold labels or paper cups and **Roll-to-Sheet**, especially dedicated to paper and card-board products.

### TECHNICAL SPECIFICATIONS

| <b>V</b> ARY <b>FLE</b>               |   |                  |                  |                  |
|---------------------------------------|---|------------------|------------------|------------------|
|                                       | 430                                       | 530              | 670              | 850              |
| Web width                             | 430 mm (16 7/8")                          | 530 mm (20 7/8") | 670 mm (26 3/8") | 850 mm (33 4/8") |
| Print width                           | 420 mm (16 4/8")                          | 520 mm (20 4/8") | 660 mm (26")     | 840 mm (33 1/8") |
| Max. speed                            | 250 m/min                                 |                  |                  |                  |
| Unwinder Ø                            | 1000 mm (40") - 1500 mm (60")             |                  |                  |                  |
| Rewinder Ø                            | 760 mm (30") - 1000 mm (40") - 1500 (60") |                  |                  |                  |
| Infeed/Outfeed                        | Servo driven - Closed loop                |                  |                  |                  |
| Printing transmission                 | Servo                                     |                  |                  |                  |
| Printing technology                   | Sleeves                                   |                  |                  |                  |
| Machine and Cross register adjustment | Automatic                                 |                  |                  |                  |
| Register control                      | Automatic                                 |                  |                  |                  |
|                                       | AVAILABLE F                               | PRINTING TECHNO  | DLOGIES          |                  |
| Flexo UV - WB - SB                    | 11" 4/8 - 33"                             | 11" 4/8 - 33"    | 11" 4/8 - 33"    | 14" - 33"        |
| Offset by Sleeve                      |   |                  | 16" - 32"        | 16" - 32"        |
| Rotary Silk-Screen                    | 12" - 25"                                 | 12" - 25"        | 16" - 33"        | 16" - 33"        |
| Rotogravure (movable)                 | 12" - 26"                                 | 15" - 26"        | 15" - 26"        | 17" - 26"        |
|                                       | AVAILABI                                  | LE DIE-CUTTING U | INITS            |                  |
| Label die-cutting station             | 12" - 24"                                 | 16" - 24"        | 22" - 32"        |                  |
| Carton die-cutting station            | 18" - 32"                                 | 20" - 32"        | 24" - 32"        |                  |
| Flying Cut                            | 6" - 33"                                  | 6" - 33"         | 6" - 33"         | 6" - 33"         |

OMET reserves the right to change machine specifications at any time.



### **INNOVATION WITH PASSION**

#### OMET srl

Via Puccini, 15 23847 Molteno (LC), ITALY Tel. +39 031 0741000 www.printing.omet.com



08036 Barcellona SPAIN Tel. +34 66 9789946 Fax +34 93 4907740

ometiberica@terra.es

#### OMET (Suzhou) Mechanical Co. Ltd

N.255 Quande Rd, Economic Development Zone 215200 Wujiang City (Jiangsu) CHINA Tel. +86 512 63033668 admin@omet.cn

www.omet.cn

#### OMET India

9th floor, Tower B SAS Tower Sector 38 Gurgaon-122001New Delhi INDIA pawandeep.sahni@ometindia.com



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