CREATE YOUR PLATFORM

CHOOSE THE PERFORMANCE OF VARYFLEX V2 TOP-CLASS TECHNOLOGY PLATFORM
UNIQUE • TAILOR-MADE • MODULAR

CREATE YOUR PLATFORM
CREATING NEW POSSIBILITIES

Varyflex V2 is a narrow and mid-web packaging printing press whose core is made of a unique platform concept designed to combine a wide set of printing and finishing technologies for added-value results in one single pass.

Varyflex V2 features servo-driven printing modules: UV, water base or solvent base flexo units, Offset by sleeves. Movable gravure and rotary screen can be easily combined in unique tailor-made solutions. Diverse finishing and converting modules can be integrated in-line to increase the versatility of the press and confer high value to the final product.

ONE PLATFORM FOR ENDLESS SOLUTIONS IN PACKAGING PRINTING AND CONVERTING

The Varyflex V2 line holds the authentic concept of mid-web printing platform, for high performance results in the production of premium labels, flexible packaging, folding carton and many special applications.

APPLICATIONS

- Self-adhesive labels
- Lids
- Pouches & sachets
- Wet-glue labels
- Tags & tickets
- Folding cartons
- Multi-layer labels
- IML
- Paper cups
- Wraparound labels
- Flexible packaging
- Blisters
- Shrink sleeves
- Lamitubes
- Special applications

TARGET MARKETS

- Wine & Spirits
- Healthcare & Cosmetics
- Tobacco
- Food & Beverage
- Household
- Industrial
- Pharma
- Security
VARYFLEX IS THE ANSWER TO YOUR PACKAGING

Varyflex V2 modular design allows combining and implementing in-line, with no limitations, different printing technologies, as well as special finishing applications and converting units, to always get to the final product in one single passage.

Varyflex V2 multi-function technology allows for the extreme customization of each machine configuration, providing the capability to enhance the product portfolio and be competitive in every market sector.

ADVANCED AUTOMATION
Automatic printing registration adjustment and control based on a single or multiple camera scanning system. Vision-1 and Multivision systems can control both machine and cross side of each single printing unit, getting the machine ready to print in no time and drastically reducing the start-up waste.

PLATFORM CONCEPT
Thanks to its complete flexibility, Varyflex V2 can be designed and configured according to customer’s necessities. It assures the highest flexibility in choosing the most suitable configuration thanks to interchangeable units for UV, water-base and solvent-base flexo printing, rotary silk-screen, rotogravure, cold and hot foil.

MULTI-PROCESS TECHNOLOGY
Varyflex V2 modular design allows combining and implementing in-line with no limitations different printing technologies, as well as special finishing applications, converting units and final deliveries. You can get the best out of each technology and obtain exclusive results without a second pass or any off-line process.
The Varyflex V2 platform responds to customers’ most specific needs. It is the only machine on the market whose configuration is totally developed at the customer’s discretion, based on the characteristics of the final application. OMET has delivered more than 100 different Varyflex machines through the years, with unique peculiarities that made every single press one of a kind, creating a consistent competitive advantage on the market.

The Transparent Factory Cloud is a digital data management software enabling the access to all the productive information of OMET machine.

It helps the printer control and manage the daily production in order to better support the planning and improve the efficiency of the entire production process.

It helps the company to measure and value the quality of the press and the performance of the team.
**FLEXO**

Flexography offers the best balance between high quality output and extreme flexibility on substrates, inks and curing. Flexo units can be easily integrated with many finishing and converting options and other printing technologies to create complex hybrid configurations. Varyflex V2 features modular flexo units that can configured for UV or UV LED printing, for vivid and brilliant output, but also for water-based and solvent-based printing, especially required in food.

**OFFSET by SLEEVE**

The newly designed Offset print unit provides the best performance in the production of high-end flexible packaging, premium labels and special applications. Offset is the ideal technology when it comes to print fine details, high quality graphics and when low ink lay-down is required. Thanks to the patented Sleeve technology and the Easy Sleeve Format Change system, the offset unit by OMET offers also the benefits of a convenient solution for short and medium runs, providing lower cost of equipment and quicker changeover time compared to other printing technologies.

**ROTOGRAVURE**

The rotogravure unit allows printing consistent solid backgrounds, special metallic inks and insert special finishing applications that would normally require a second pass, carrying out more packaging processes in one single passage. The rotogravure unit designed by OMET can be used with a wide range of substrates, from cardboard to labels and it is explosion-proof and compliant with the international standards in use. The group is movable and ergonomic, thus can be inserted in-line in any position or sequence, according to the production requirements.

**PRINTING TECHNOLOGIES COMBINATION**

**FINISHING & CONVERTING**

**Cold foil**
- Cold foil unit interchangeable in-between flexo units

**Hot Stamping**
- Rotary or flatbed in-line servo driven hot stamping system for special metallic effects

**Converting**
- Rotary in-line systems for embossing, die-cutting, creasing and sheeting

**Varnishing**
- Extended web path for in-line UV gloss varnishing

**Multi-Layers**
- Peal & Seal unit for multi-layer labels, booklets and coupons, up to 3 layers and 7 printed faces

**Double side printing**
- Modular system for printing on adhesive face, featuring web-laminating bars for both back and front printing

**Varnishing**
- Extended web path for in-line UV gloss varnishing

**Rotary Silk-Screen**
- Interchangeable unit for high coverage and thin layer printing embellishment for special relief effects

**Cold seal & Hot melt**
- In-line Cold Seal and Hot Melt processes used for special glue application mainly in food packaging production

**Hologram Transfer**
- In-line integration for special hologram effects and anti-counterfeiting elements, with foil-saver technology, movable in-between printing units

**IN-LINE LAMINATIONS**

**UV lamination**

**Solvent-base and water-base lamination**

**Solvantless lamination**

**M-PET lamination**
Varyflex V2 offers an extensive range of Hot Air drying and UV curing systems suiting any customer’s application and necessity, including extended vertical path for heavy coatings, customized dryers and specific combinations with single or multiple UV lamps.

Customers are always guided through the choice for the most suitable drying system:

### DRYING & CURING SYSTEMS

#### HOT AIR
- I-shape
- A-shape
- Y-shape
- U-shape
- L-shape

#### UV & UV LED

### SLITTING & DELIVERY SYSTEMS

Different typologies of slitting systems can be integrated in-line into the converting section: shear cut, pressure cut, razor cut and underscoring assembly, as well as Flying Cut system. This variable repeat cross cutting unit features servo driven rotating cylinders that perform a synchronized progressive and accurate shear cut independently from the slitting repeat, increasing productivity in both short and long runs.

Varyflex V2 can be configured with 3 main delivery options: Roll-to-Roll as the standard solution, Roll-to-Blank for special products like in-mold labels or paper cups and Roll-to-Sheet, especially dedicated to paper and cardboard products.

### TECHNICAL SPECIFICATIONS

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<thead>
<tr>
<th>VARYFLEX</th>
<th>430</th>
<th>530</th>
<th>670</th>
<th>850</th>
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<tbody>
<tr>
<td>Web width</td>
<td>430 mm (16 7/8&quot;)</td>
<td>530 mm (20 7/8&quot;)</td>
<td>670 mm (26 3/8&quot;)</td>
<td>850 mm (33 4/8&quot;)</td>
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<td>Print width</td>
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<td>520 mm (20 4/8&quot;)</td>
<td>660 mm (26&quot;)</td>
<td>840 mm (33 1/8&quot;)</td>
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<td>Max. speed</td>
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<td>Unwinder Ø</td>
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<tr>
<td>Rewinder Ø</td>
<td>760 mm (30&quot;) - 1000 mm (40&quot;)</td>
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<td>Machine and Cross register adjustment</td>
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<td>Register control</td>
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### AVAILABLE PRINTING TECHNOLOGIES

- Flexo UV - WB - SB 11" 4/8 - 33" 11" 4/8 - 33" 14" - 33" 11" 4/8 - 33"
- Offset by Sleeve 16" - 32" 16" - 32" 16" - 32" 16" - 32"
- Rotary Silk-Screen 12" - 25" 12" - 25" 16" - 33" 12" - 25" 15" - 30" 15" - 25" 17" - 32" 17" - 26"

### AVAILABLE DIE-CUTTING UNITS

- Label die-cutting station 12" - 24" 16" - 24" 22" - 32" 22" - 32"
- Carton die-cutting station 18" - 32" 20" - 32" 24" - 32" 24" - 32"
- Flying Cut 6" - 33" 6" - 33" 6" - 33" 6" - 33"

OMET reserves the right to change machine specifications at any time.
OMET Packaging Printing is located in Lecco, Italy, 50 kilometers north of Milan in a 3,000 square meters area, of which 2,000 square meters dedicated to production. The product portfolio of this business unit includes: narrow and mid web machines for labels and packaging printing characterized by operational flexibility, efficiency on any job run, versatility on materials and personalized configurations to respond to any customer’s request. Besides machines, OMET offers complimentary services including ancillary equipment, consultancy and accurate pre and post-sales service programs.